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RBEM632V3021102

Job Sheet 180207



Part No: RBEM632V3021102

Job Qty: 1 ea

Part Name: Cooling Compressor Pulley Nut Exchange



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 10/8/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021102 Rev. 2 IPP Rev. A 18.07.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/8/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs		10/8/18	0.00	0.07	Small Fab-9		MLC DAS
110	QC	1 pcs		10/8/18	0.00	0.00	QC5		OCT 2 4 2018 68
130	Packaging	1 pcs		10/8/18	0.00	0.00	Packaging3-2		OCT 2 4 2018 89
140	QC21-FG	1 Ea		10/8/18	0.00	0.00	QC21		OCT 2 5 2018 98

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1400-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBEM632V3021102-1 to RBEM632V3021102-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.
130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5089128
APP-1400-E	Case	1 Ea (1 ea)	90-Start up Operation	5101789
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBEM632V3021102-1	Placard	1 Ea (1 ea)	90-Start up Operation	5117502
RBEM632V3021102-3	Top Foam use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab	5101787
RBEM632V3021102-5	Bottom Foam use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab	5101788
RBEM632V3021125	Extractor	1 Ea (1 ea)	100-Small Fab	5119004
RBEM632V3021128	Halfting Tool	1 Ea (1 ea)	100-Small Fab	5118863
RBEM632V3021132	Nut Key	1 Ea (1 ea)	100-Small Fab	5120153
RBEM632V3021221	Guide	2 Ea (2 ea)	100-Small Fab	5120135
RBEM632V3021225	Counter Key	1 Ea (1 ea)	100-Small Fab	5116367



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Container No: S120174

Part: RBEM632V3021102

Job No: 180207

Serial No/Batch: S120174

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/22/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	831	0
	APP-1400-E	1	7	0
	RB41011	1	747	0
	RBEM632V3021102-1	1	3	0
100-Small Fab	RBEM632V3021102-3	1	1	0
	RBEM632V3021102-5	1	1	0
	RBEM632V3021125	1	0	0
	RBEM632V3021128	1	0	0
	RBEM632V3021132	1	0	0
	RBEM632V3021221	2	0	0
	RBEM632V3021225	1	6	0

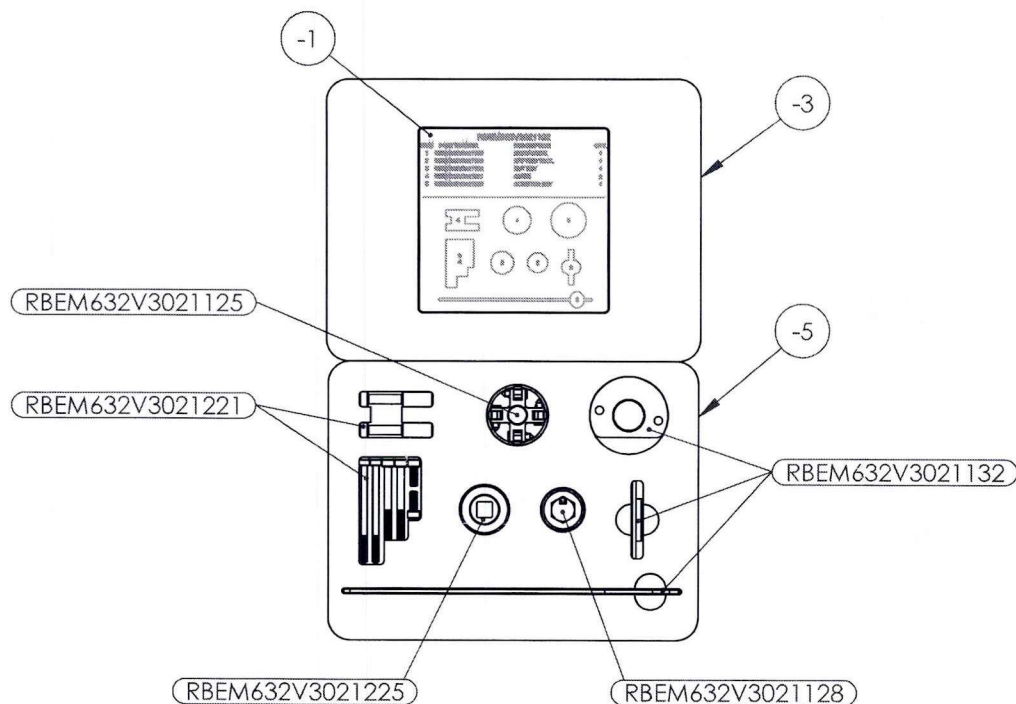
Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	8/12/2016	SM	JAG
2	17-0005	-1 DELETED TOOL NAME FROM PLACARD. CH'D TOOL LAYOUT. -3 & -5 CH'D FOAM WAS FOR PELICAN CASE # APP-1500-E IS FOR PELICAN CASE # APP-1400-E. -5 CH'D TOOL LAYOUT TO FIT NEW CASE. -7 CH'D P/N WAS # APP-1500-E IS # APP-1400-E. CH'D RBEM632V3021221 QTY. WAS 1 IS 2.	1/17/2017	RJC	



NOTES:
REF. EUROCOPTER T/N: M632V3021102.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	EXTRACTOR		RBEM632V3021125	1
				1	HAFTING TOOL		RBEM632V3021128	1
				1	NUT KEY		RBEM632V3021132	1
				2	GUIDE		RBEM632V3021221	1
				1	COUNTER KEY	Q1	RBEM632V3021225	1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 9.20 X 12.10 (CASE SOLUTIONS)	3
		B/O	-5	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.95 X 9.20 X 12.10 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN # APP-1400-E	N/S
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S

DART AEROSPACE	
TITLE COOLING COMPRESSOR PULLEY NUT EXCHANGE	
DWG NO. RBEM632V3021102	
REV 2	
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:6
DATE	3/3/2016
SHEET 1 OF 4	